

Work Order ID 80886 - 2

\*80886\*

Page 1

Friday, March 02, 2012 12:37:50 PM

Item ID: D4022-1 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Fuel Transfer Pump  
 Start Date: 3/2/2012 Start Qty: 8.00 \*8\*  
 Required Date: 3/30/2012 Req'd Qty: 8.00 \*8\*  
 Reference:

Approvals: Process Plan: *[Signature]* Date: 12-03-2 Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4022	B

100 0.00

\*100\*

Purchasing

Purchasing

Memo

Issue P/O: 16339  
 Purchase part as per Dwg D4022  
 Part #: A8150-B1  
 Possible Supplier: Weldon  
 Material release note required

0.00

*12-03-2*  
*(8)*

110

Receive & Inspect for Damage & Mat'l Certs

0.00

\*110\*

Packaging

Packaging

Memo

0.00

*12/7/12* *(6)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 80886

\*80886\*

Page 2

Friday, March 02, 2012 12:37:50 PM

Item ID: D4022-1 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Fuel Transfer Pump  
 Start Date: 3/2/2012 Start Qty: 8.00 \*8\* Cust Item ID:  
 Required Date: 3/30/2012 Req'd Qty: 8.00 \*8\* Customer:  
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00							
*120*									
QC	Memo	0.00							
Quality Control	16336 16337	166325 166338 166328 166327							
130	Identify as per dwg & Stock Location:	0.00							
*130*									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									



12/16



12/7/16sf

12/7/17

me  
12-07-17



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Friday, March 02, 2012 12:37:56 PM

Page 1

Work Order ID: 80886

\*80886\*

Parent Item: D4022-1

\*D4022-1\*

Parent Item Name: Fuel Transfer Pump

Start Date: 3/2/2012

Required Date: 3/30/2012

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP rev A 09.12.23 new Issue Prelim EC verified by: DD IPP Rev:B  
10.05.17 as per ECN10-562 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
A8150-B1		Purchased	No			110	Each	1.0000	1	8			
*A8150-B1*									**				
Fuel Pump													
				<u>Location</u>				<u>Loc Qty</u>					
				ST				1					
					75007			1					

12/2/12 (6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

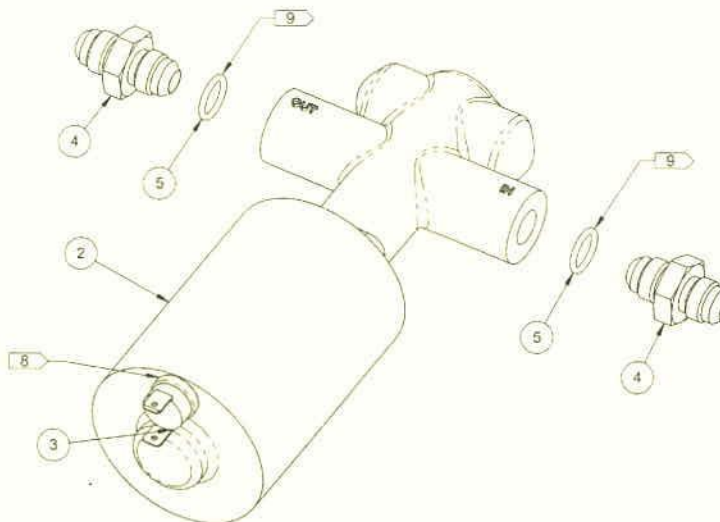
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	X	D4022-041	FUEL TRANSFER PUMP ASSEMBLY	A8150-B1-JCA
2	1	D4022-1	FUEL TRANSFER PUMP	
3	1	D4022-5	THERMAL SWITCH	
4	2	AN818-6D	FITTING, UNION	
5	2	MS29512-06	O RING	



**D4022-041 FUEL TRANSFER PUMP ASSEMBLY**

**SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 80886**

*11-03-2*

**RELEASED**  
2011-11-16

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4022-041" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 2.61 lbs
- 8) ATTACH D4022-5 THERMAL SWITCH TO D4022-1 FUEL PUMP IN LOCATION SHOWN USING METALSET A4
- 9) LUBRICATE O-RING WITH ULTRACHEM ASSEMBLY FLUID #1, FUEL-LUBE, MOLYKOTE 55 O-RING GREASE OR EQUIVALENT

B	CORRECTED SPELLING OF "AEROSPARES"	BC	11.09.28
A	NEW ISSUE	HS	10.04.16
REV.	DESCRIPTION	BY	DATE
DESIGN	BC		
DRAWN	BC		
CHECKED	BC		
MFG. APPR.			
APPROVED	BC		
DE APPR.			
DATE	11.09.28		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4022** REV. B  
SHEET 1 OF 4  
TITLE **FUEL PUMP** SCALE NTS

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41  
BROOK BRIDGE  
ALBANY, N.Y.  
FEBRUARY 1891  
JACOBUS & CO.  
NEW YORK  
[1891]



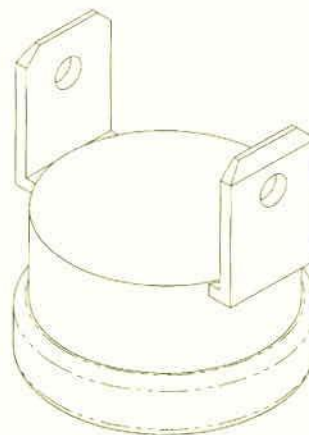
DART AEROSPACE  
PART NUMBER

JOHN CAMERON AVIATION  
PART NUMBER

D4022-5

REF JCA/M47/D3/SHT 13

# SPECIFICATION CONTROL DRAWING



80586

DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	ALTERNATE PART NUMBER	TEMPERATURE WHEN SWITCH OPENS
D4022-5	FARNELL	1006847	3775628	125°F
	HONEST-WELL	T23A125BSR2-15	3775628	125°F
	NEWARK	98K1992	3775628	125°F

## D4022-X THERMAL SWITCH

RELEASED  
2011-11-16

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: N/A

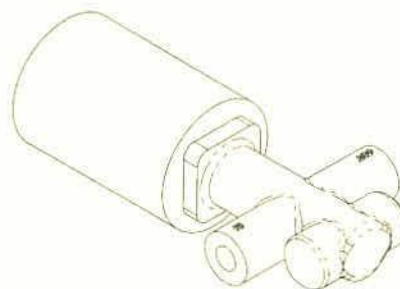
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DRAWN	JC		
CHECKED	JS	DRAWING NO. <b>D4022</b>	REV. B
MFG. APPR.			SHEET 4 OF 4
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	<b>FUEL PUMP</b>	NTS
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DART AEROSPACE  
PART NUMBER  
D4022-1

JOHN CAMERON AVIATION  
PART NUMBER  
REF JCA/M47/D3/SHT 13

## SPECIFICATION CONTROL DRAWING



DART PART NUMBER	SUPPLIER	SUPPLIER PART NUMBER	OPERATING VOLTAGE	FLOW (GPH)	OUTPUT PRESSURE (PSI)	TEMPERATURE RANGE
D4022-1	WELDON	A8150-B1	24 VDC	35 - 50	5 - 25	-65°F TO +185°F
	AEROSPARES ACCESSORIES	A8150-B1	24 VDC	35 - 50	5 - 25	-65°F TO +185°F

△B

### D4022-X FUEL TRANSFER PUMP

RELEASED  
2011-11-16

NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 2.8 lbs

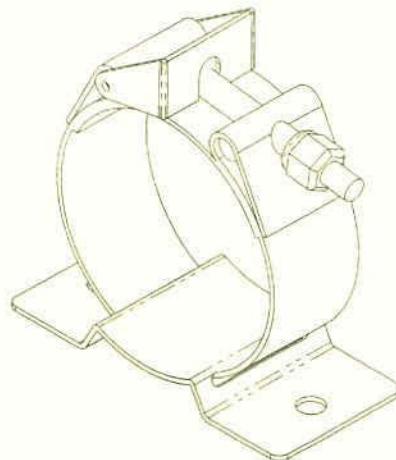
DESIGN	BC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	BC		
CHECKED	BC	DRAWING NO. D4022	REV. B
MFG. APPR.			SHEET 2 OF 4
APPROVED	14	TITLE	SCALE
DE APPR.	14	FUEL PUMP	NTS
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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4022-3	REF JCA/M47/D3/SHT 13

## SPECIFICATION CONTROL DRAWING



80 F&L

DART PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	FITS MOTOR SIZE ( $\phi$ )
D4022-3	WELDON	TC 250-100	STAINLESS STEEL	2.5
	AIRCRAFT SPRUCE AND SPECIALTY	05-00021	STAINLESS STEEL	2.5
	AEROSPACE ACCESSORIES	TC 250-100	STAINLESS STEEL	2.5

### D4022-X FUEL PUMP MOUNTING BRACKET

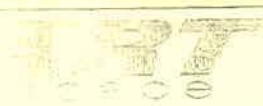
**RELEASED**  
2011-11-16

NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.33 lbs

DESIGN	<i>JS</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>JS</i>		
CHECKED	<i>JS</i>	DRAWING NO. <b>D4022</b>	REV. B
MFG. APPR.			SHEET 3 OF 4
APPROVED	<i>JS</i>	TITLE	SCALE
DE APPR.	<i>JS</i>	<b>FUEL PUMP</b>	NTS
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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID PO16339

Purchase Order Date 3/2/2012

PO Print Date 3/2/2012

Page Number 1 of 1

VU-AER004

AEROSPARES ACCESSORIES INC  
544 CONCESSION #9  
ALEXANDRIA, ON K0C 1A0

Buyer Brigitte Golden  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency USD  
FOB Destination-Collect

DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Part Number	Reference Revision ID	Description Mfg ID	Req Date Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
10127-2607		Fuel Pump	4/20/2012 Yes	\$ 00 Each	FedEx Overnight	\$825.0000	\$ 00

Special Inst: As per DWG 104022 Rev. B  
B30886

*Wec 6/14/12 3*

PO Total:

*6/14/12 (6)*

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Date: 3/2/2012

Range: N/A



AEROSPARES ACCESSORIES INC.  
 20544 CON #9, R.R. #2  
 ALEXANDRIA, ONT. K0C-1A0  
 TEL 613-525-0924 FAX 613-525-0925

# Invoice

DATE	INVOICE NO.
7/11/2012	22209

<b>BILL TO</b>
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ON K6A-1K7

<b>SHIP TO</b>
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ON K6A-1K7

P.O. NO.		TERMS	REP	SHIP DATE	SHIP VIA	FOB	
16339		Net 30	USD	7/11/2012	FEDEX COLL...	ALEXANDRIA	
ITEM	DESCRIPTION	Btch.	S/N	QTY	RATE	AMOUNT	
A8150-B1(10EA)	A8150-B1 FUEL BOOST PUMP NEW outright sale	2971	166327,166328	2	825.00	1,650.00T	
A8150-B1(10EA)	A8150-B1 FUEL BOOST PUMP NEW outright sale	2971	166336-166339	4	825.00	3,300.00T	
F/C	SHIPPING & HANDLING fedex collect  Business Number: 881274476				0.00	0.00	

DAS  
16  
8-13  
17/12/16

The parts supplied hereon were acquired directly from the O.E.M., or an approved supplier/repair station which maintains a quality assurance system providing full traceability to source of supply.

Signature \_\_\_\_\_

643.50
0.00

Thank you for your business.

**TOTAL**

\$5,593.50

Cores must be rebuildable and should be returned within 15 days for full credit. Thank you.





1. Approving National Aviation Authority/Country: <b>FAA/UNITED STATES</b>		2. <b>AUTHORIZED RELEASE CERTIFICATE</b> FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: <b>DR00267</b>	
4. Organization Name and Address: <b>Weldon Pump 640 Golden Oak Parkway, Oakwood Village, Ohio 44146 PAH Approval (PQ2411CE)</b>						5. Work Order/Contact/Invoice Number: <b>53525 &amp; 53574</b>	
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
<b>1</b>	<b>PUMP-MOTOR ASSEMBLY</b>	<b>A8150-B1</b>	<b>N/A</b>	<b>20</b>	<b>S/N 166319-166328, 166336-166345</b>	<b>NEW</b>	

13.  
-EXPORT: THIS ARTICLE MEETS THE SPECIAL REQUIREMENTS & THE BASA OF CANADA.  
-DRAWING #A8150-B1, TITLE: PUMP-MOTOR ASSEMBLY, REV.: H, DATE: OCT/16/2007.

14. Certifies the items identified above were manufactured in conformity to:

- ☒ Approved design data and are in a condition for safe operation.  
☐ Non-approved design data specified in Block 13.

15. Authorized Signature:

16. Approval/Authorization No.:

**DMIR831215CE**

Name (Typed or Printed):

18. Date (m/d/y):

**DANIEL RAMSER**

**JUL/06/2012**

### User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs works in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

FAA Form 8130-3 (6-01)

\*Installer must cross-check eligibility with applicable technical data.


NSN: 0052-00-012-9005

### Paperwork Reduction Act Statement:

An agency may not conduct or sponsor, and a person is not required to, a collection of information unless it displays a currently valid OMB control number associated with this collection of information is 2120-0018. Comments concerning the accuracy of this burden and suggestions for reducing the burden should be directed to the FAA at: 800 Independence Ave. SW, Washington, DC 20591, Attn: Information Collection Clearance Officer, ABA-20.





1. Approving National Aviation Authority/Country: <b>FAA/UNITED STATES</b>		2. <b>AUTHORIZED RELEASE CERTIFICATE</b> FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: <b>DR00267</b>	
4. Organization Name and Address: <b>Weldon Pump 640 Golden Oak Parkway, Oakwood Village, Ohio 44146 PAH Approval (PQ2411CE)</b>						5. Work Order/Contact/Invoice Number: <b>53525 &amp; 53574</b>	
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	PUMP-MOTOR ASSEMBLY	A8150-B1	N/A	20	S/N 166319-166328, 166336-166345	NEW	
13. -EXPORT: THIS ARTICLE MEETS THE SPECIAL REQUIREMENTS & THE BASA OF CANADA. -DRAWING #A8150-B1, TITLE: PUMP-MOTOR ASSEMBLY, REV.: H, DATE: OCT/16/2007.							
14. Certifies the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.							
15. Authorized Signature:  Name (Typed or Printed): <b>DANIEL RAMSER</b>		16. Approval/Authorization No.: <b>DMIR831215CE</b>		18. Date (m/d/y): <b>JUL/06/2012</b>			
<b>User/Installer Responsibilities</b>							
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6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:		
<b>1</b>	<b>PUMP-MOTOR ASSEMBLY</b>	<b>A8150-B1</b>	<b>N/A</b>	<b>20</b>	<b>S/N 166319-166328, 166336-166345</b>	<b>NEW</b>		

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- ☒ Approved design data and are in a condition for safe operation.  
☐ Non-approved design data specified in Block 13.

15. Authorized Signature:

16. Approval/Authorization No.:

**DMIR831215CE**

Name (Typed or Printed):

18. Date (m/d/y):

**DANIEL RAMSER**

**JUL/06/2012**

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NSN: 0052-00-012-9005

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<b>1</b>	<b>PUMP-MOTOR ASSEMBLY</b>	<b>A8150-B1</b>	<b>N/A</b>	<b>20</b>	<b>S/N 166319-166328, 166336-166345</b>	<b>NEW</b>	

13.  
-EXPORT: THIS ARTICLE MEETS THE SPECIAL REQUIREMENTS & THE BASA OF CANADA.  
-DRAWING #A8150-B1, TITLE: PUMP-MOTOR ASSEMBLY, REV.: H, DATE: OCT/16/2007.

14. Certifies the items identified above were manufactured in conformity to:

- ☒ Approved design data and are in a condition for safe operation.  
☐ Non-approved design data specified in Block 13.

15. Authorized Signature:

16. Approval/Authorization No.:

**DMIR831215CE**

Name (Typed or Printed):

18. Date (m/d/y):

**DANIEL RAMSER**

**JUL/06/2012**

### User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs works in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

FAA Form 8130-3 (6-01)

\*Installer must cross-check eligibility with applicable technical data.

NSN: 0052-00-012-9005

### Paperwork Reduction Act Statement:

An agency may not conduct or sponsor, and a person is not required to, a collection of information unless it displays a currently valid OMB control number associated with this collection of information is 2120-0018. Comments concerning the accuracy of this burden and suggestions for reducing the burden should be directed to the FAA at: 800 Independence Ave. SW, Washington, DC 20591, Attn: Information Collection Clearance Officer, ABA-20.



B/n  
2971

1. Approving National Aviation Authority/Country: <b>FAA/UNITED STATES</b>		2. <b>AUTHORIZED RELEASE CERTIFICATE</b> FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: <b>DR00267</b>	
4. Organization Name and Address: <b>Weidon Pump 640 Golden Oak Parkway, Oakwood Village, Ohio 44146 PAH Approval (PQ2411CE)</b>						5. Work Order/Contact/Invoice Number: <b>53525 &amp; 53574</b>	
6. Item:	7. Description:	8. Part Number:	9. Eligibility *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	PUMP-MOTOR ASSEMBLY	A8150-B1	N/A	20	S/N 166319-166328, 166336-166345	NEW	

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